

## **Top Ten Installation Issues**

4	Line Set & Charging
	Review install manual for min. and max. line set lengths—refrigerant must be weighed in
2	Setting Duct Static on Slim Duct
L	Factory setting is 0.10 ESP, which is too low for most applications
2	Oversizing Equipment
J	Proper load calculations—use load calculator on Fujitsu Portal
Α	Function Settings
4	Review options in installation manuals—cycle power to ensure new settings are locked in
5	Proper Flaring
J	Sharp cutting blade—quality demurring tool—R410A Orbital Flaring tool—torque wrenches
6	Clearances
U	Double-check placement of condensers
7	Wiring
-	Power and communication on the same conductors—no wire nuts—ensure polarity
8	Matching Equipment
0	Review the catalogue for systems and components—Infinite Comfort Pro app
0	Proper Maintenance
3	Clean/replace filters—clean blower wheels
10	Finding Technical Answers
IU	Fujitsu Portal access for troubleshooting documents and procedures—Mobile Technician app

## **Recommended Installation Tools**

- Dedicated tubing cutter
- Quality demurring tool
- R410A flaring tool
- Torque wrenches
- Nitrogen gauge (rated at or above 600 PSI)
- R410 host adapter
- Vacuum gauge
- Vacuum pump
- Refrigeration scale